

ROCDUR NS 60 Flexicord is designed to be sprayed with our MASTER JET® flame spray gun. ROCDUR NS 60 Flexicord provides: high Roughness Ra and wear resistance for non slip applications.

## Applications

Re-winder & winding rollers for paper, reel drums, Traction & Driving rolls, bowed & expander rollers

## Typical composition (%) - T<sup>TIP</sup>

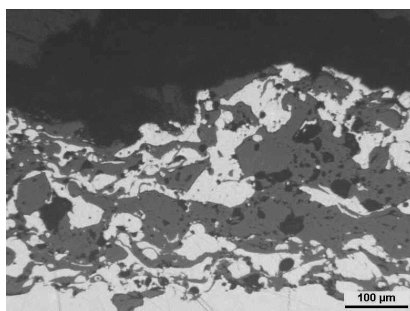
Alumina powder	nc
Ni base	nc

## Color code

Skin	Red
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## Packaging

Ø Flexicord	4,75 mm +/- 0,1mm
Spool	Plastic - SD 300mm
Weight	7 Kg +/- 10%

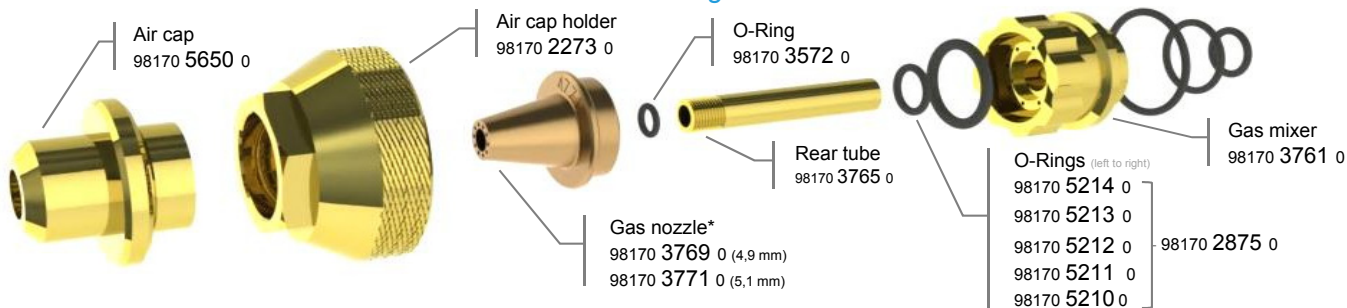


Typical microstructure of RocDur NS 60 sprayed with our Master Jet® flame spray gun.

## Coating features

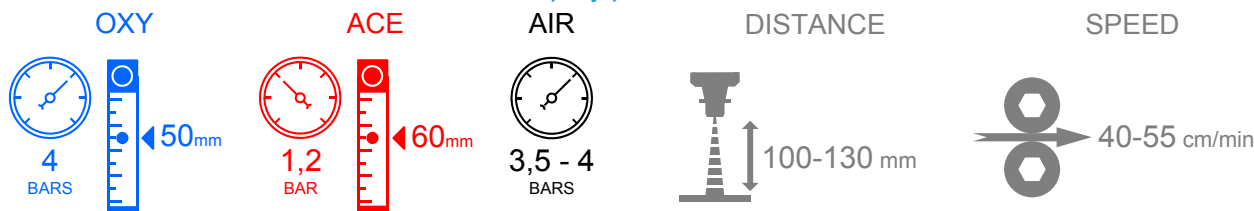
Porosity	nc
Pore diameter	nc
Roughness (as sprayed)	Ra: 19 µm Rmax: 143 µm RP: 73 µm Rt: 147 µm
Density	5,8 g/cm <sup>3</sup>
Deposit Efficiency	50 to 60%

## Gun configuration



\*Use 4,9 mm in dry area – 5,1 mm in wet area

## Spray parameters



## Production performances

