

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Revision date: 3/2/2022 Supersedes version of: 8/1/2018 Version: 4.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : FLEXICORD AZ 220 D 4.75
FLEXICORD AZ SUPRA D 4.75
Other means of identification : code 982108047000, 982108147000

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use
Use of the substance/mixture : Flexible cords in thermal spraying processes

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Saint- Gobain Coating Solutions
50 rue du Mourelet, Z.I Courtine Mourre Frais
P.O. Box BP 90966
84093 Avignon
France
T +33 (0) 4 90 85 85 00 - F +33 (0) 4 90 82 94 52
gehs.coating-solutions@saint-gobain.com

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH Birmingham	0344 892 0111	Only for healthcare professionals

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII
This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

Other information : The product is inert in its present form. The organic components of the product are broken down during thermal spraying. The inorganic part is melted and sprayed onto the substrate and will consist of a functional coating. The thermal spray operation must be controlled.

FLEXICORD AZ 220 D 4.75

FLEXICORD AZ SUPRA D 4.75

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Alumina	CAS-No.: 1344-28-1 EC-No.: 215-691-6 REACH-no: 01-2119529248-35	30 – 60	Not classified
Glycerol	CAS-No.: 56-81-5 EC-No.: 200-289-5	1.5 – 10	Not classified
Nitric acid	CAS-No.: 7697-37-2 EC-No.: 231-714-2 REACH-no: 01-2119487297-23	0 – 0.2	Aquatic Chronic 3, H412

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

No additional information available

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

FLEXICORD AZ 220 D 4.75

FLEXICORD AZ SUPRA D 4.75

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Mechanically recover the product. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool. Keep only in original container. Keep container closed when not in use.

Storage temperature : 10 – 32 °C

Storage area : Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

FLEXICORD AZ 220 D 4.75/ FLEXICORD AZ SUPRA D 4.75	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Nitric acid
IOEL STEL	2.6 mg/m ³
IOEL STEL [ppm]	1 ppm
Regulatory reference	COMMISSION DIRECTIVE 2006/15/EC

FLEXICORD AZ 220 D 4.75

FLEXICORD AZ SUPRA D 4.75

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Glycerol (56-81-5)	
United Kingdom - Occupational Exposure Limits	
Local name	Glycerol
WEL TWA (OEL TWA) [1]	10 mg/m ³ mist
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
Nitric acid (7697-37-2)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Nitric acid
IOEL STEL	2.6 mg/m ³
IOEL STEL [ppm]	1 ppm
Regulatory reference	COMMISSION DIRECTIVE 2006/15/EC
United Kingdom - Occupational Exposure Limits	
Local name	Nitric acid
WEL STEL (OEL STEL)	2.6 mg/m ³
WEL STEL (OEL STEL) [ppm]	1 ppm
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
Alumina (1344-28-1)	
United Kingdom - Occupational Exposure Limits	
Local name	Aluminium oxides
WEL TWA (OEL TWA) [1]	10 mg/m ³ inhalable dust 4 mg/m ³ respirable dust
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



FLEXICORD AZ 220 D 4.75

FLEXICORD AZ SUPRA D 4.75

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

8.2.2.1. Eye and face protection

Eye protection:
Safety glasses

8.2.2.2. Skin protection

Skin and body protection:
Wear suitable protective clothing

Hand protection:
Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:
Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Pink exterior, white interior.
Odour	: odourless.
Odour threshold	: Not available
Melting point	: ≈ 2070 °C inorganic
Freezing point	: Not applicable
Boiling point	: Not available
Flammability	: ≥ 360 °C organic
Explosive limits	: Not applicable
Lower explosion limit	: Not applicable
Upper explosion limit	: Not applicable
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: Not available
pH	: Not available
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: partly soluble.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50 °C	: Not available
Density	: ≈ 1.9 g/cm ³
Relative density	: Not available
Relative vapour density at 20 °C	: Not applicable
Particle size	: Not available
Particle size distribution	: Not available
Particle shape	: Not available
Particle aspect ratio	: Not available
Particle aggregation state	: Not available
Particle agglomeration state	: Not available
Particle specific surface area	: Not available
Particle dustiness	: Not available

FLEXICORD AZ 220 D 4.75

FLEXICORD AZ SUPRA D 4.75

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

Organic solvents : 15-30%

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Acids. Oxidizing agent. Combustible materials.

10.6. Hazardous decomposition products

Carbon dioxide. Carbon monoxide. fume.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (dermal) : Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation) : Not classified (Based on available data, the classification criteria are not met)

Glycerol (56-81-5)	
LC50 Inhalation - Rat (Vapours)	> 2.75 mg/l Source: ECHA
Nitric acid ; Aqua fortis (7697-37-2)	
LC50 Inhalation - Rat	> 2.65 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)
LC50 Inhalation - Rat (Vapours)	1.7 mg/l Source: ECHA

Skin corrosion/irritation : Not classified (Based on available data, the classification criteria are not met)
Serious eye damage/irritation : Not classified (Based on available data, the classification criteria are not met)
Respiratory or skin sensitisation : Not classified (Based on available data, the classification criteria are not met)
Germ cell mutagenicity : Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity : Not classified (Based on available data, the classification criteria are not met)
Reproductive toxicity : Not classified (Based on available data, the classification criteria are not met)
STOT-single exposure : Not classified (Based on available data, the classification criteria are not met)
STOT-repeated exposure : Not classified (Based on available data, the classification criteria are not met)

FLEXICORD AZ 220 D 4.75

FLEXICORD AZ SUPRA D 4.75

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Nitric acid ; Aqua fortis (7697-37-2)	
NOAEL (oral, rat, 90 days)	1500 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
NOAEC (inhalation, rat, gas, 90 days)	2.15 ppm Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study), Guideline: OECD Guideline 412 (Subacute Inhalation Toxicity: 28-Day Study)

Aspiration hazard : Not classified (Based on available data, the classification criteria are not met)

FLEXICORD AZ 220 D 4.75/ FLEXICORD AZ SUPRA D 4.75	
Viscosity, kinematic	Not applicable

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Hazardous to the aquatic environment, short-term (acute) : Not classified (Based on available data, the classification criteria are not met)

Hazardous to the aquatic environment, long-term (chronic) : Not classified

Not rapidly degradable

Glycerol (56-81-5)	
LC50 - Fish [1]	54000 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)

Nitric acid ; Aqua fortis (7697-37-2)	
LC50 - Fish [1]	4400 mg/l
LC50 - Fish [2]	1354 mg/l Test organisms (species): other:
LC50 - Other aquatic organisms [1]	39 mg/l Source: ECHA

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Glycerol (56-81-5)	
Partition coefficient n-octanol/water (Log Pow)	-1.75 Source: ECHA

Nitric acid ; Aqua fortis (7697-37-2)	
Partition coefficient n-octanol/water (Log Pow)	-0.21 Source: ICSC

12.4. Mobility in soil

No additional information available

FLEXICORD AZ 220 D 4.75

FLEXICORD AZ SUPRA D 4.75

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

12.5. Results of PBT and vPvB assessment

FLEXICORD AZ 220 D 4.75/ FLEXICORD AZ SUPRA D 4.75

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.2. UN proper shipping name				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available				

14.6. Special precautions for user

Overland transport

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

Inland waterway transport

Not applicable

FLEXICORD AZ 220 D 4.75

FLEXICORD AZ SUPRA D 4.75

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Rail transport

Not applicable

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Contains no substance subject to REGULATION (EU) No 1005/2009 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 September 2009 on substances that deplete the ozone layer.

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

Contains no substance subject to Regulation (EC) 273/2004 of the European Parliament and of the Council of 11 February 2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances.

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods

FLEXICORD AZ 220 D 4.75

FLEXICORD AZ SUPRA D 4.75

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Abbreviations and acronyms:	
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
H412	Harmful to aquatic life with long lasting effects.

The classification complies with : ATP 12

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.